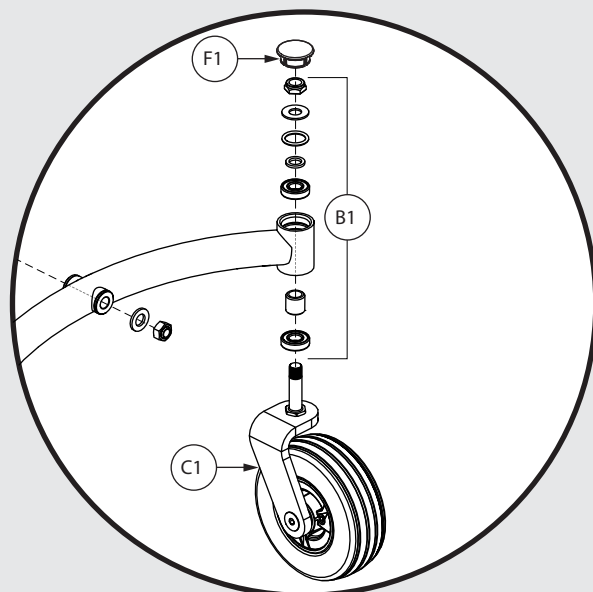


Illustrated Parts Breakdown



This Illustrated Parts Breakdown (IPB) Catalog has been compiled from the latest product information available at the time of publication. Quantum Rehab® / Pride Mobility Products® Corporation / Baja® Mobility reserves the right to make changes and updates to this manual and to the product(s) it represents. Any changes, updates, or improvements to the product(s) may result in slight differences between this manual and the product that has been purchased.

An IPB is a graphically portrayed parts listing of product components which have been deemed to have serviceable, maintenance significance. When applicable, IPBs utilize “exploded” illustrations that detail serviceable components and a corresponding itemized parts list of reference numbers, part numbers, descriptions, and quantities. Most product components are incorporated into assemblies and may not be available for replacement.

Serviceable components will be noted by a callout in the illustration that will correspond to a alphanumeric reference number in the parts list. Items may also be listed in the parts list by parent assemblies. In most cases when a parent assembly is listed, there will be child parts or sub-assemblies listed under that parent.

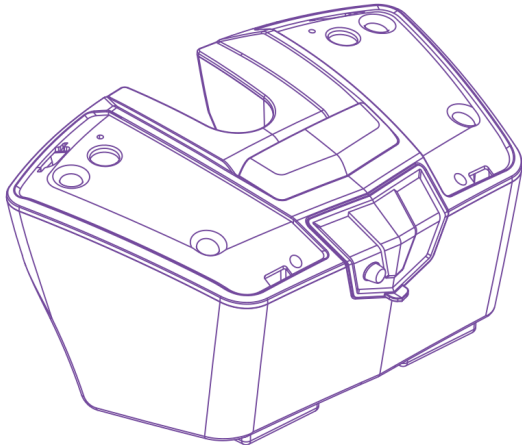
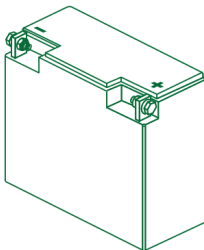
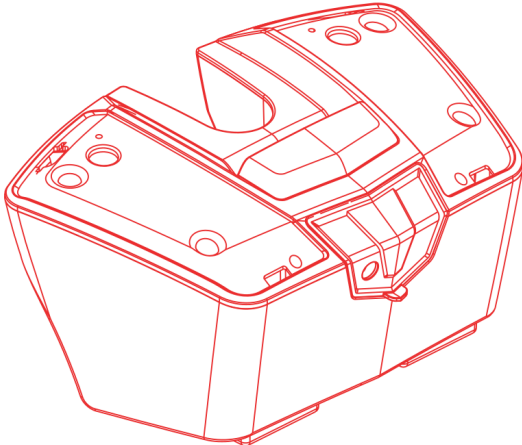
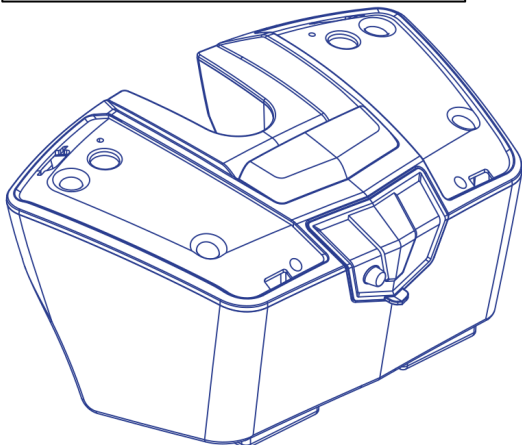
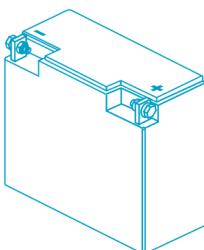
For example: The parent assembly reference number is A1 — A5. That part contains all of the items listed as and contained within A1, A2, A3, A4, & A5. As long as these subcomponents have a callout and a part number associated with them, they can be selected for replacement or quote.

Updates to the contents of an IPB will be made on a regular basis based upon applicable product changes and enhancements. This PDF catalog can be exported from the Provider based service site. The most up to date parts look up tool and ordering application is located at: www.pridemobility365.com. Please utilize this system to enhance your user experience. It is built with highly interactive materials that are set with relational properties that will facilitate easier part look-up, more accurate parts selection, and links to related documents and products.

Thank you for choosing products from Quantum Rehab® and Pride Mobility Products® Corporation.



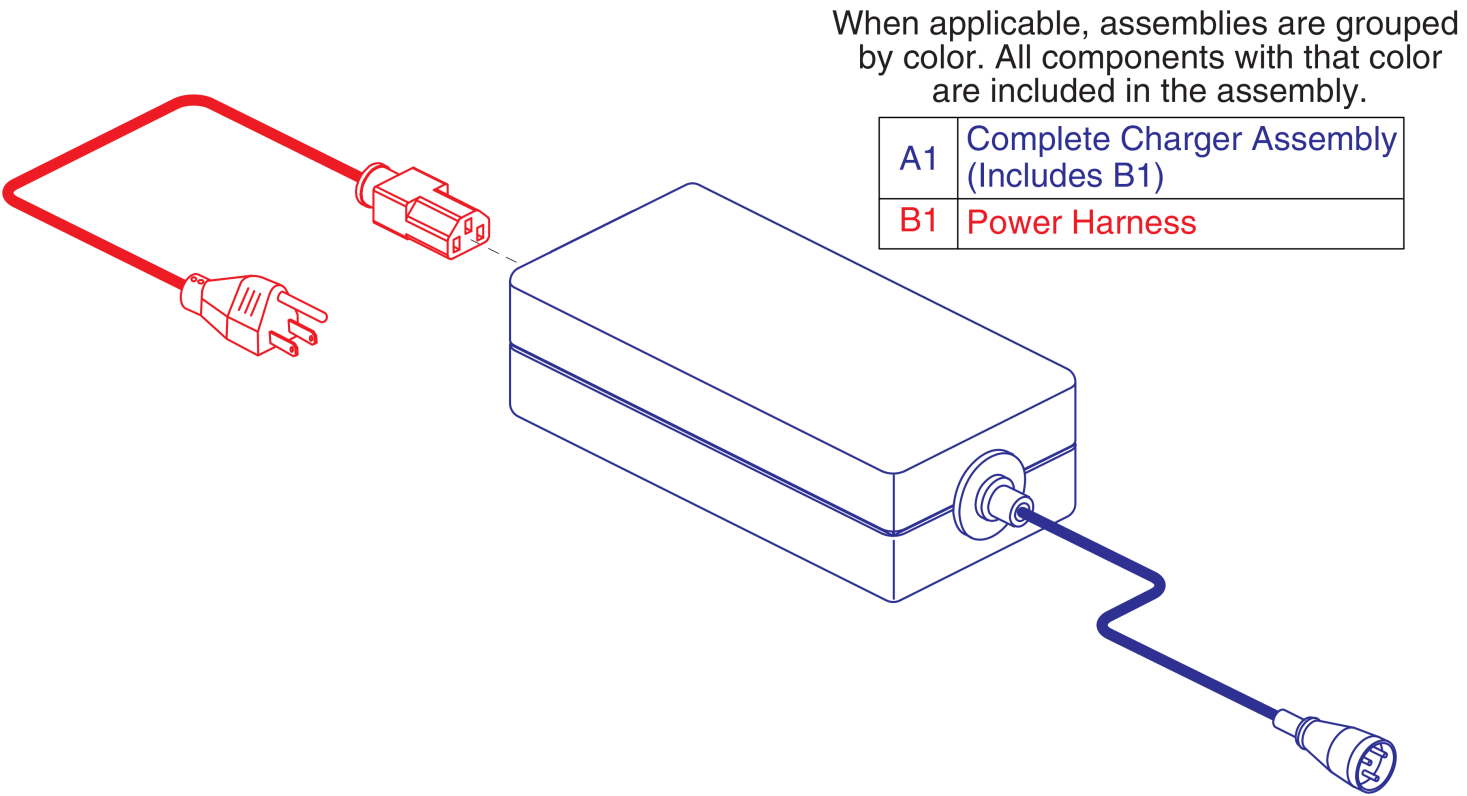
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A1 Battery Box w/Batteries, 18-Amp (Includes B1,E1,F1 & G1) 	B1 Battery, 18AH 	E1 Battery Box without Batteries (Includes F1 & G1) 	
C1 Battery Box w/Batteries, 20-Amp (Includes D1,E1,F1 & G1) 	D1 Battery, 20AH 	F1 Circuit Breaker 	G1 Fuse, 5-amp 

When applicable, assemblies are grouped by color. All components with that color are included in the assembly.

Battery Box Assy

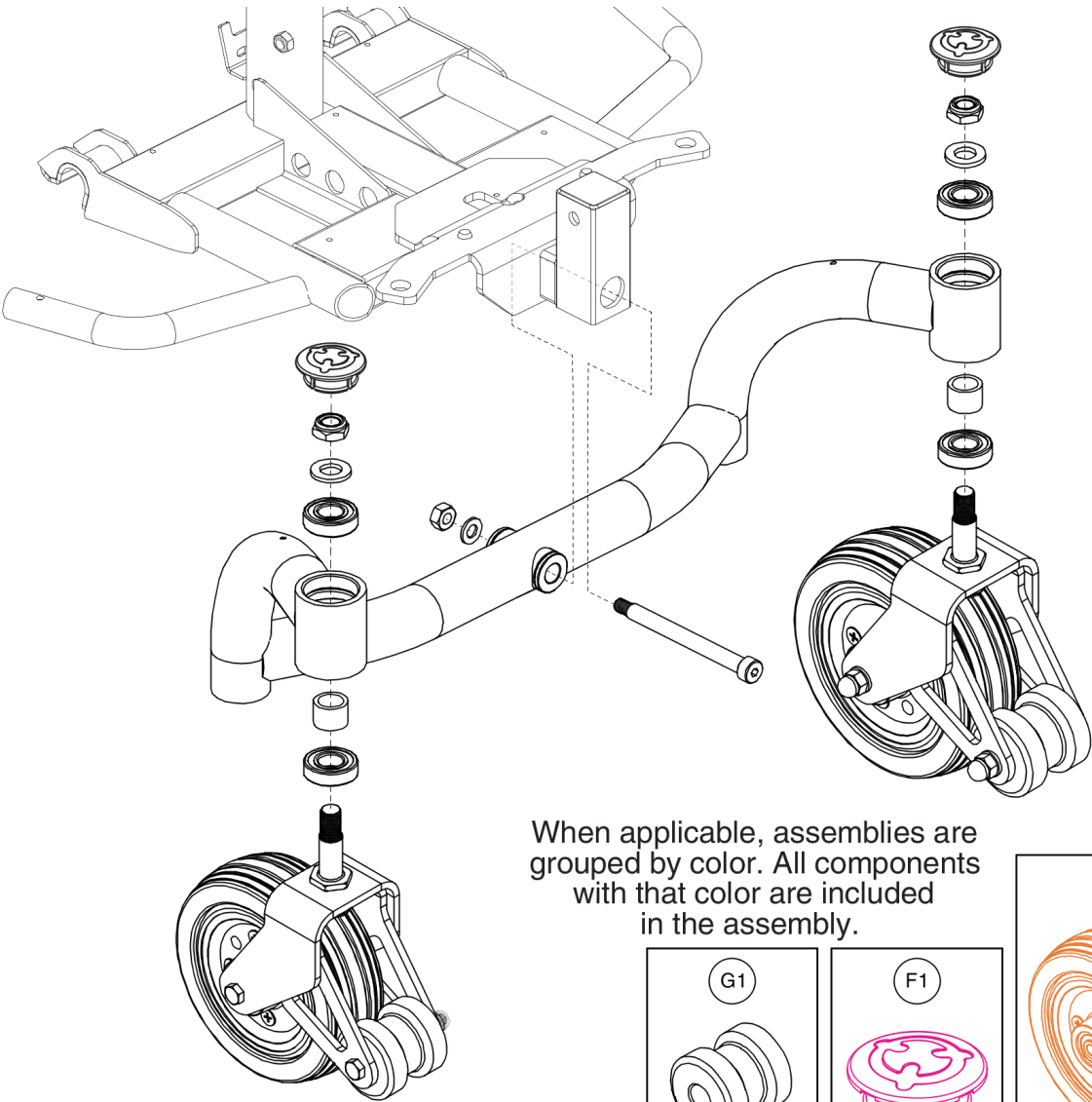
Item	Part No.	Name	Qty
A1	BAT155865	BATTERY,ASSY,BOX,18 AMP,GO CHAIR	1
B1	BATLIQ1000	BATTERY,AGM,17AH,H-1000-137	1
C1	BAT2200926	BATTERY, ASSEMBLY, BOX, 20 AH, GO CHAIR	1
D1	BAT2200922	BATTERY, NANO-SILICA, 12V, 20AH (NB12200)	1
E1	ELE155864	ELECTRONIC,ASSY,BATTERY BOX,GO CHAIR,W/OUT BATTERIES	1
F1	ELECBRK1001	ELECTRONIC,CIRCUIT BREAKER,25AMP	1
G1	ELEFUSE1013	ELECTRONIC,FUSE,5 AMP,ATO (AUTOMOTIVE TYPE),(LITTELFUSE: 257005)	1
H1*	INDPART2420	BREAKER WEATHER CAP, SILICA GEL, W/ M11-1.0 NUT	1



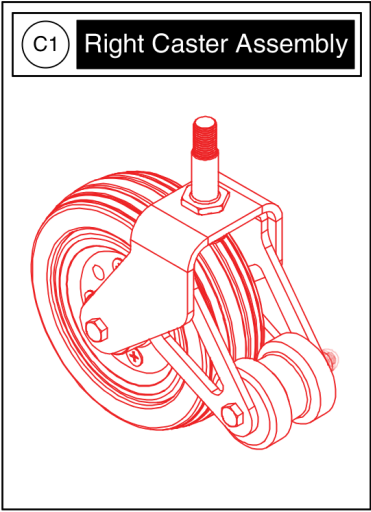
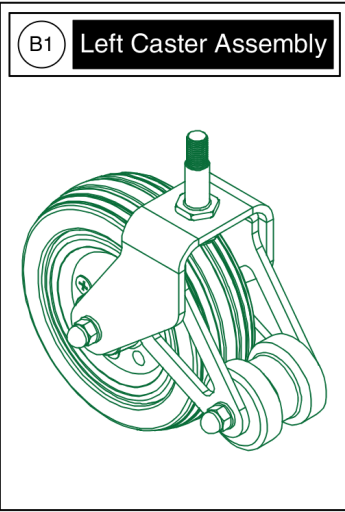
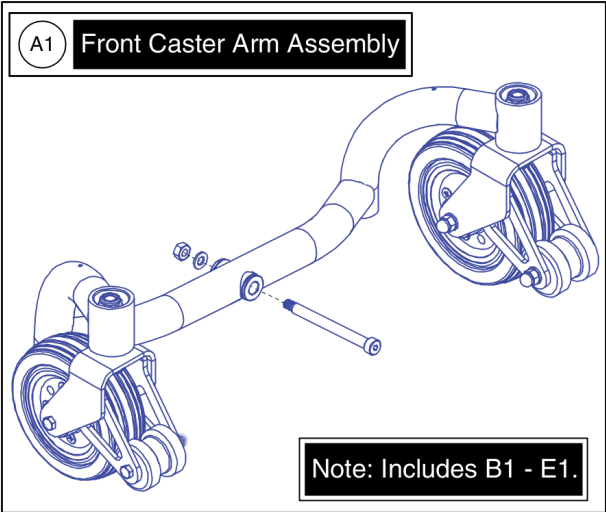
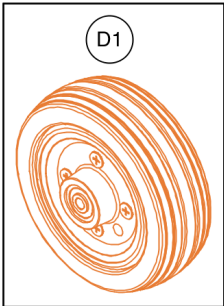
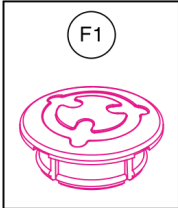
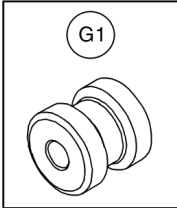
Charger Assy, Off-board, 2 Amp

Item	Part No.	Name	Qty
A1	ELE1909103	CHARGER,ASSY,OFFBOARD,LOW INHIBIT,IEC - USA,H-1000-128,2 AMP,W/XLR HARNESS,W/UNITED STATES POWERCORD	1
B1	HARUSHD1065	ELECTRONIC,HARNESS,POWER CORD,IEC - USA	1

Front Caster Arm Assy



When applicable, assemblies are grouped by color. All components with that color are included in the assembly.



Front Caster Arm Assy

Item	Part No.	Name	Qty
A1	MEC1909636	FRONT CASTER ARM ASSEMBLY	1
B1	MEC1906699	CASTER ASSEMBLY, CURB CLIMBING ROLLER, LEFT	1
C1	MEC1909219	CASTER ASSEMBLY, CURB CLIMBING ROLLER, RIGHT	1
D1	WHLASMB7110039	WHEEL,ASSY,LOW IMPACT,BLACK RIM/BLACK TIRE,6" X 2",W/BEARINGS & SPACER,E-1202-039	2
E1	MEC122534	CASTER BEARING KIT	2
F1	DGN140932	CASTER CAP, 42MM BARREL	2
G1	MEC1906970	ROLLER, CASTER	1



Owner's Package

Owner's Package

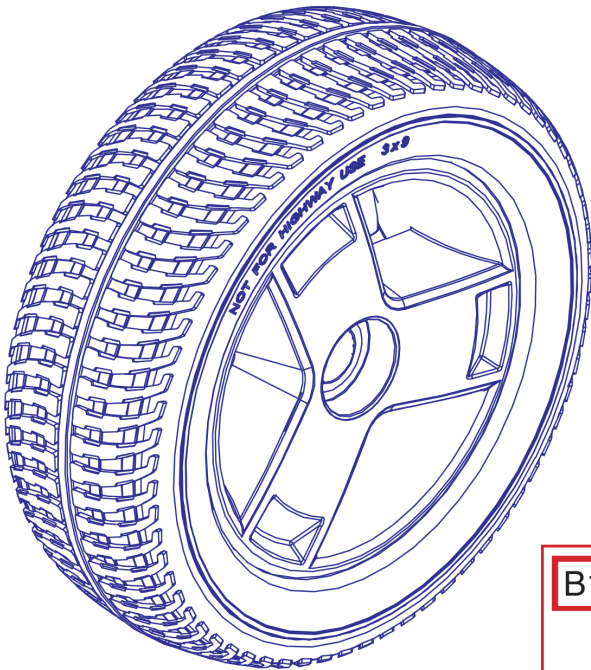
Item	Part No.	Name	Qty
*N/A	INFMANU4750	MANUAL,OWNER'S,GO-CHAIR,ENGLISH	1
*N/A	INFMANU3992	MANUAL,CONSUMER SAFETY GUIDE,POWERCHAIR	1
*N/A	INFINF4272	MANUAL,PRODUCT INSERT,SPECIFICATIONS,GO CHAIR MED,ENGLISH	1
*N/A	INFINF2782	MANUAL,PRODUCT INSERT SHEET,WARRANTY,STANDARD POWER,ENGLISH & SPANISH	1
*N/A	INFMANU5391	MANUAL, BASIC OPERATING INSTRUCTIONS, NEW LOOK GC3 CONTROLLER, ENGLISH	1
*N/A	INFINF1841	MANUAL,INSTALLATION INSTRUCTIONS,CONTROLLER CABLE ROUTING,CONTOURED SEAT	1
*N/A	VELDBLS1001	RESUABLE FASTENER, 1/2"w X 8"L, HOOK & LOOP	1
*N/A	PLSTIE1004	TIEDOWN STRAP, 200 LG, PLASTIC, BLACK, SPEC NO. 2106329-2-50-175-V2	5
*N/A	HDWINDV1058	HEX KEY,BLACK,4MM	1



Decal Package

Decal Package

Item	Part No.	Name	Qty
*N/A	LAB1904976	DECAL,AESTHETIC,GO CHAIR MED	2
*N/A	DWR1235L515	DECAL,WARNING,BATTERY WARNINGS,L-1235-515	1
*N/A	LAB165386	DECAL, BATTERY WIRING DIAGRAM, GO CHAIR	1
*N/A	LAB1904099	DECAL,AESTHETIC,PRIDE,WEBSITE/PHONE NUMBER	1
*N/A	LAB155762	DECAL,FREEWHEEL, JAZZY AIR	1
*N/A	DWR1234L811	DECAL,ICON,DO NOT ADJUST ANTI-TIP,1.25" X 0.75"	1
*N/A	DWR1235L520	DECAL,CAUTION,EXTENSION CORD/GROUNDING PRONG,L-1235-520	1
*N/A	DWR1235L521	DECAL,WARNING,CONTROLLER CORD PLACEMENT,L-1235-521	1
*N/A	DWR1234L799	DECAL,ICON,1" X 2.5",WEATHER/MANUAL/LOOSE GARMENT,L-1234-799	1
*N/A	LAB1805101	DECAL,FRAME ALIGNMENT GUIDE	2
*N/A	LAB165212	DECAL,ASSEMBLY SECTION,UNIT WEIGHT,13.2 KG	1
*N/A		DECAL,ICON,SCOOTER SEAT POST SETUP INSTRUCTIONS,L-1234-336	1
*N/A	LAB165210	DECAL,ASSEMBLY SECTION,UNIT WEIGHT,15.1 KG	1
*N/A	LAB165209	DECAL,ASSEMBLY SECTION,UNIT WEIGHT,12.8 KG	1
*N/A	LAB1904977	DECAL,DATA PLATE,GO CHAIR MED	1
*N/A	DWR1235L551	DECAL,ISO,"AGM/GEL CELL/DOT CERTIFIED",L-1235-551	1
*N/A	LAB2005428	DECAL,CONTROLLER,GC3,CTL#2005425,PRG#1805323	1



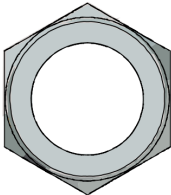
When applicable, assemblies are grouped by color. All components with that color are included in the assembly.

A1

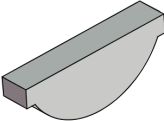
Drive Wheel Assembly

B1

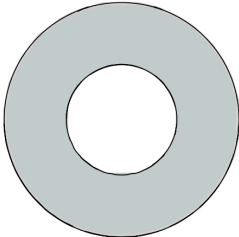
KIT150475 - Wheel Mounting Hardware



1/2 x 20



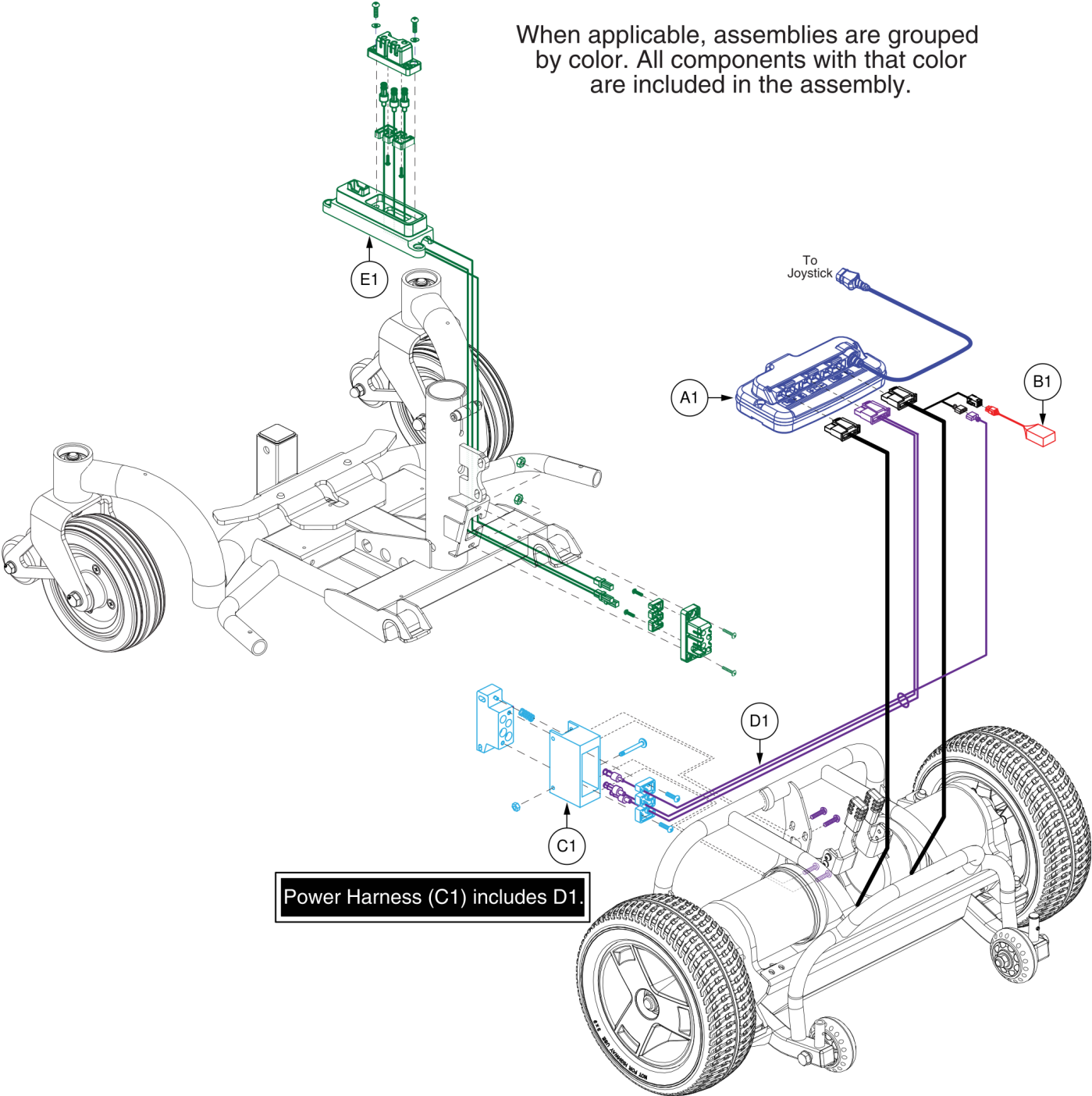
Axle Key



Flat Washer

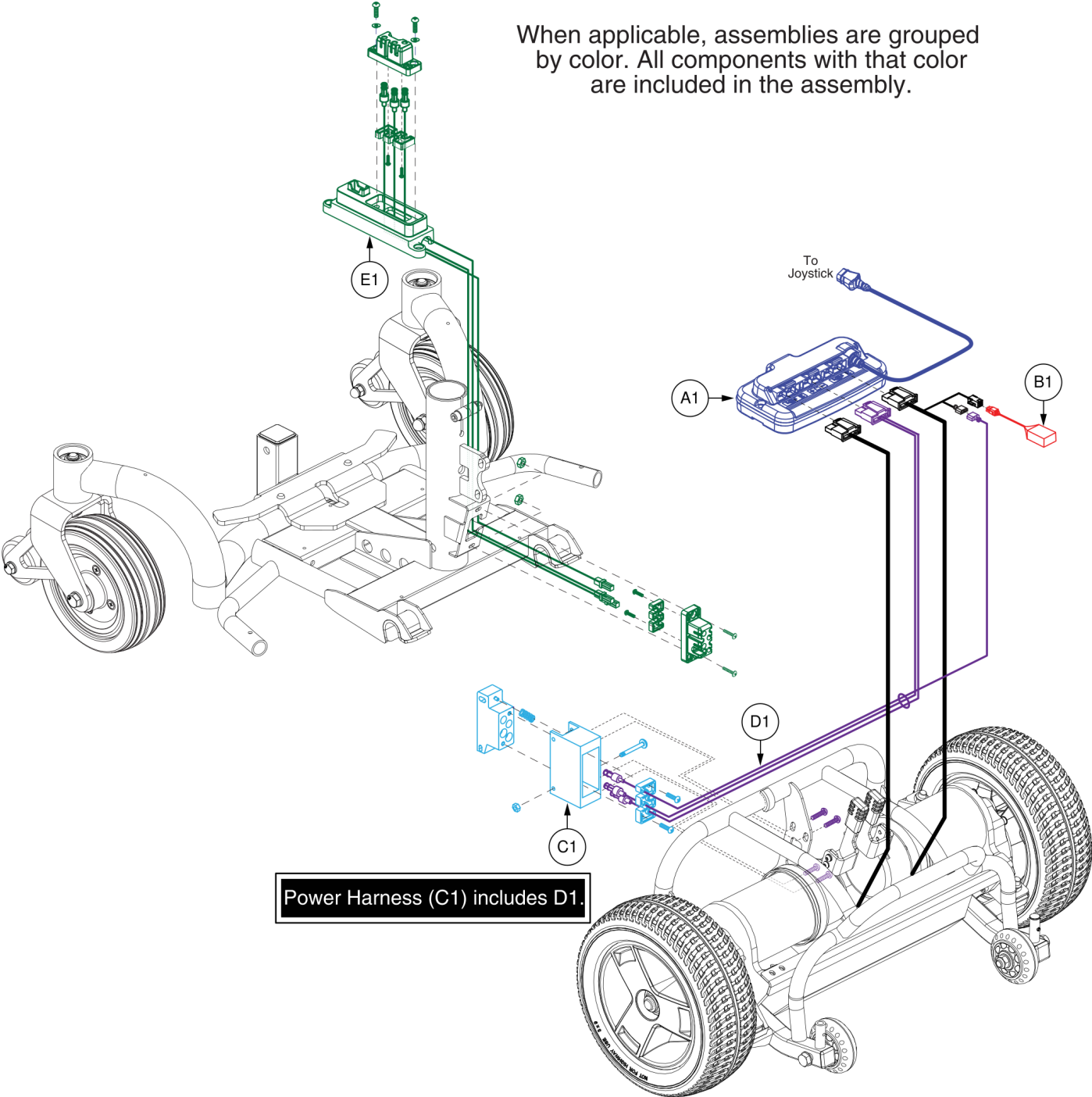
Drive Wheel Assy

Item	Part No.	Name	Qty
A1	WHL1910516	WHEEL,ASSY,PU FOAM,BLACK RIM/BLACK TIRE,TRI-SPOKE,4 WHEEL,REAR,COMPLETE,SC53/SC54,D-1203-052	1
B1	KIT2004771	KIT, ASSY, WHEEL MOUNTING HARDWARE, BLACK ZINC	1



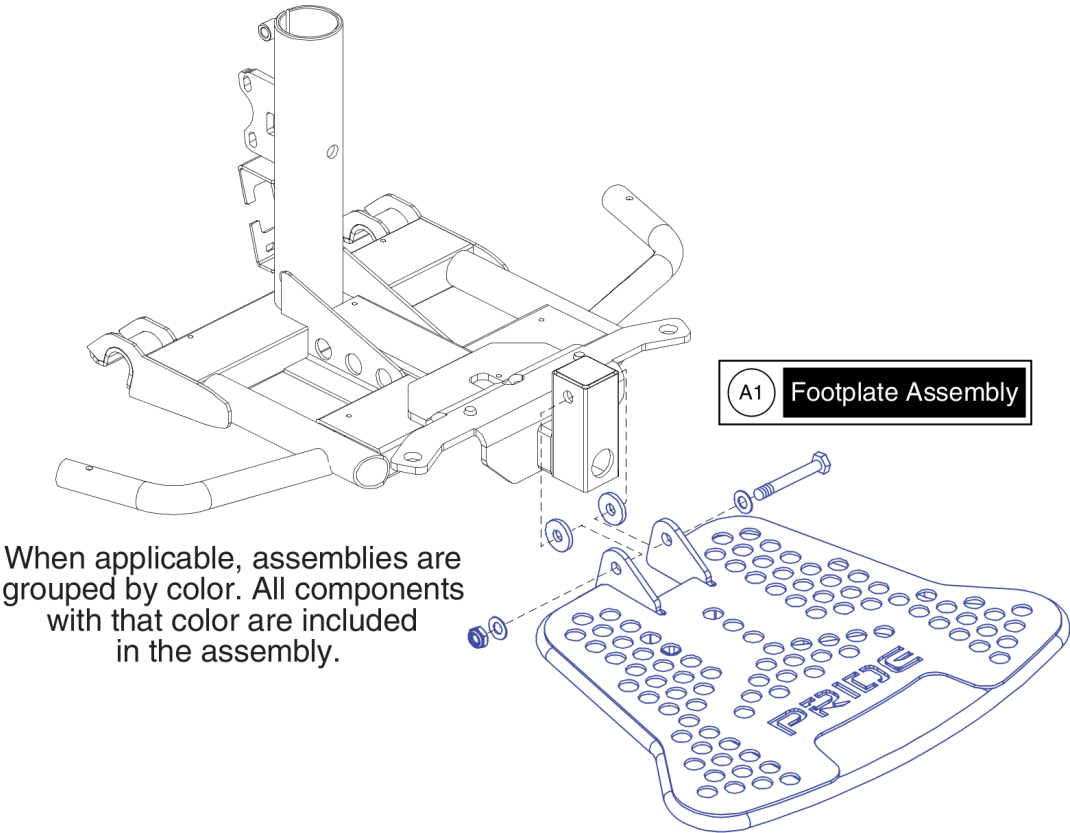
CG3 Electronics Assy, GOCHAIRMEDBK1002 and earlier

Item	Part No.	Name	Qty
A1	ELE2105245	CONTROLLER, GC3,ASSY, 40 AMP, GO CHAIR MED PRG.,LITHIUM	1
B1	ELE153283	BRAKE INBIT RELAY	1
C1	ELE154997	GO CHAIR POWER HARNESS WITH LOCKUP ASSEMBLY	1
D1	ELE154980	GO CHAIR POWER HARNESS WITH INHIBIT	1
E1	ELE154975	ASSEMBLY BASE TO REAR LOCKUP	1



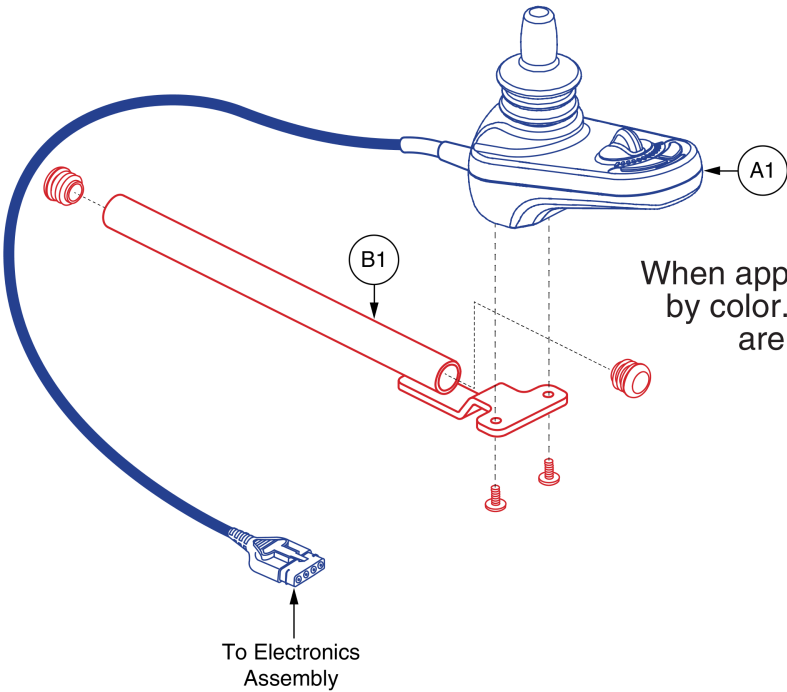
CG3 Electronics Assy, GOCHAIRMEDBK1003 and later

Item	Part No.	Name	Qty
A1	ELE2105245	CONTROLLER, GC3,ASSY, 40 AMP, GO CHAIR MED PRG.,LITHIUM	1
B1	ELE153283	BRAKE INBIT RELAY	1
C1	ELE2306091	HARNESS,ASSY,POWER WITH LOCKUP,GO-CHAIR	1
D1	ELE154980	GO CHAIR POWER HARNESS WITH INHIBIT	1
E1	ELE154975	ASSEMBLY BASE TO REAR LOCKUP	1



Foot Platform Assy

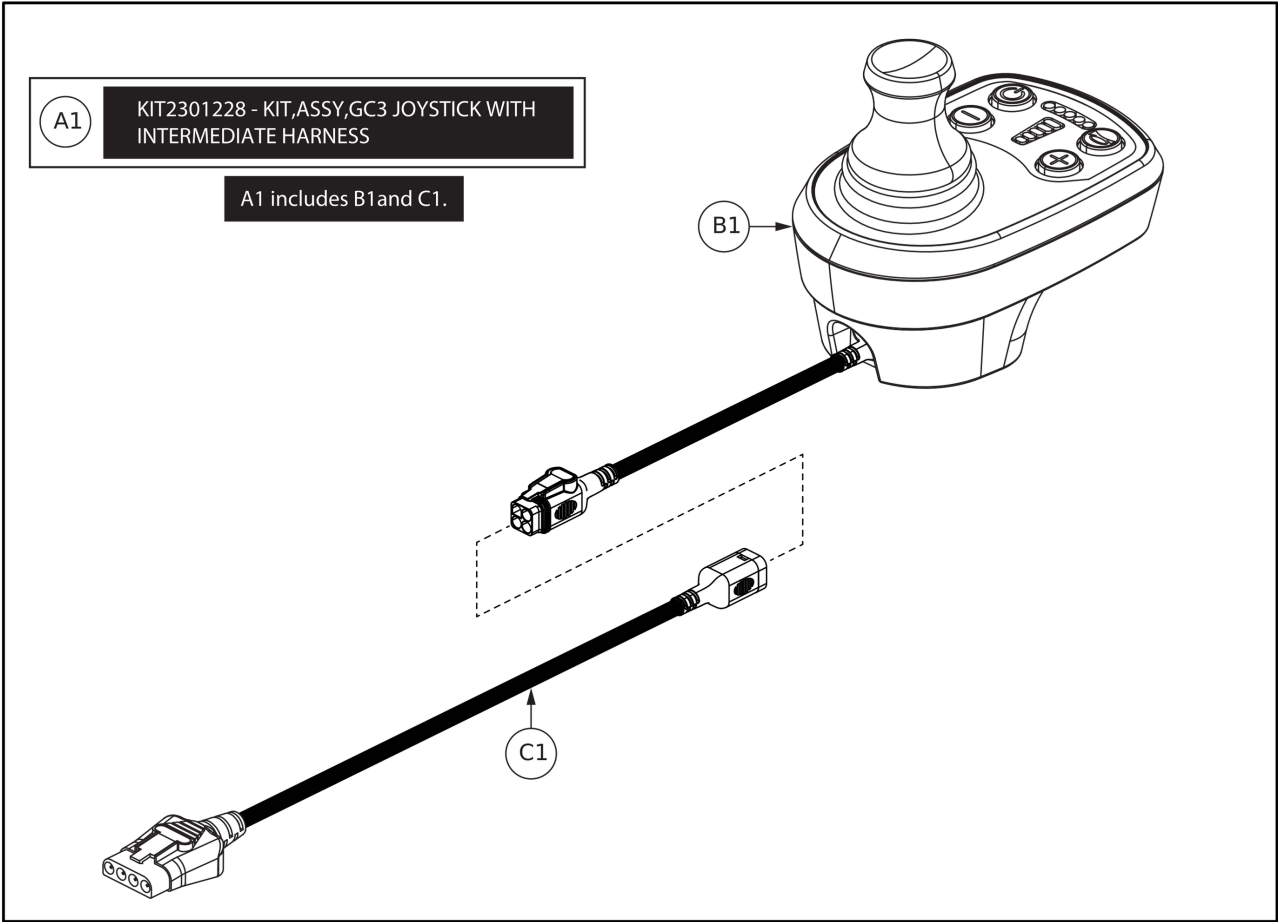
Item	Part No.	Name	Qty
A1	MEC1806511	FOOT PLATFORM WELDMENT	1



When applicable, assemblies are grouped by color. All components with that color are included in the assembly.

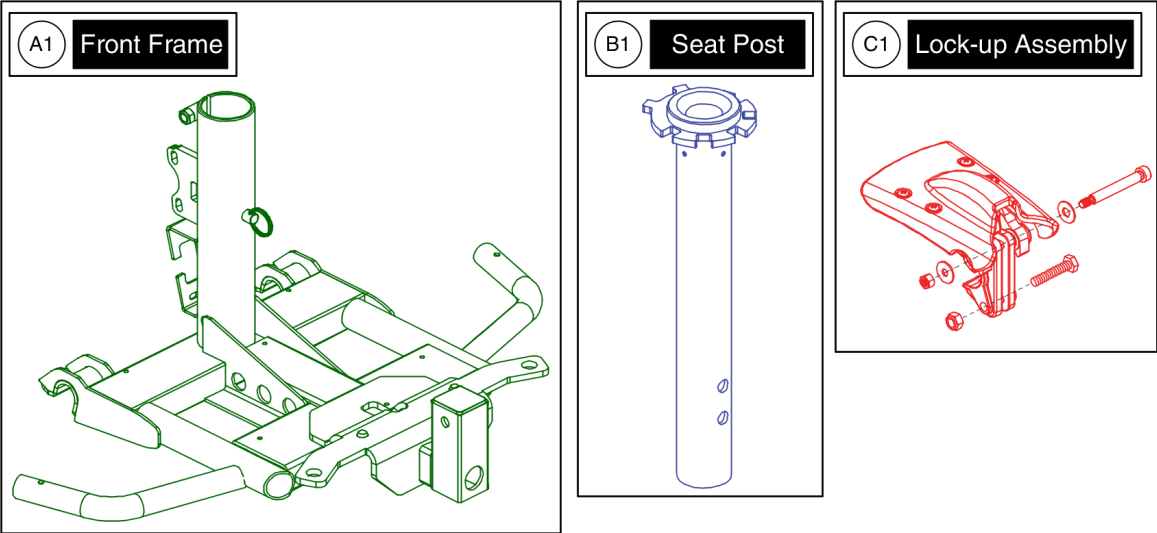
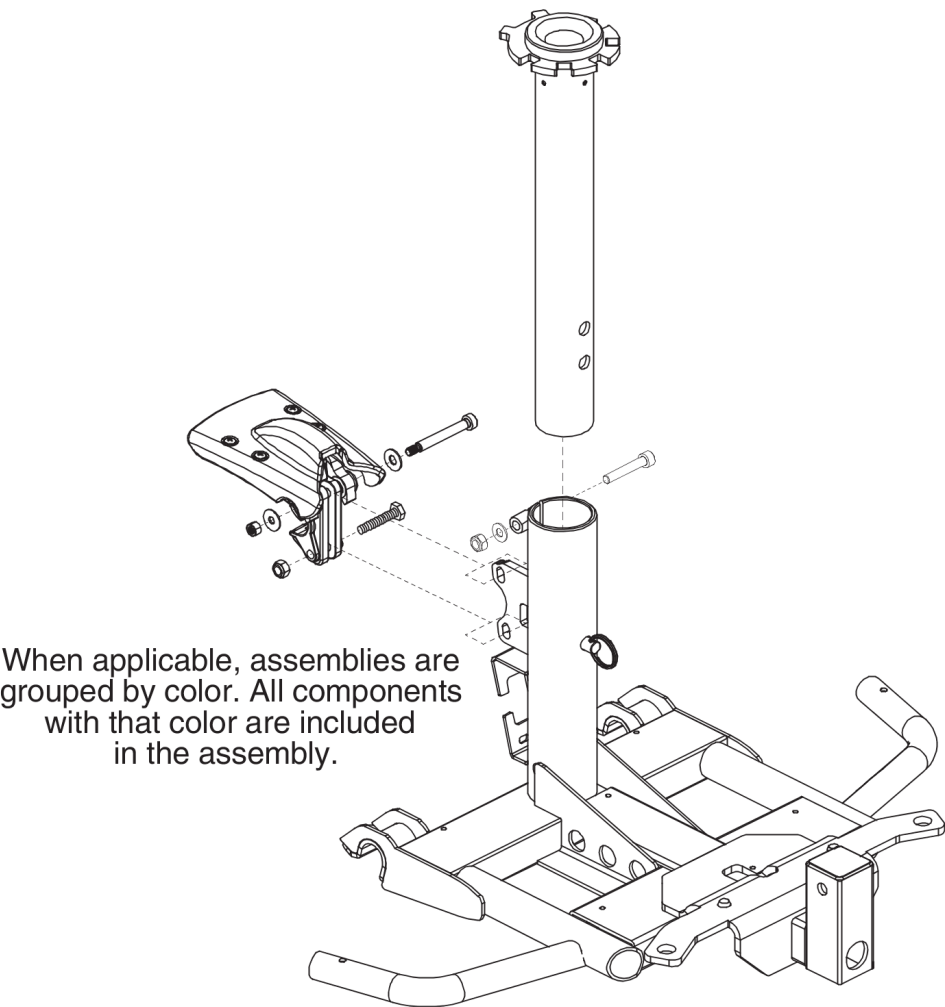
GC3 Joystick Assy

Item	Part No.	Name	Qty
A1		CONTROLLER,GC2,2 KEY W/SPEED DIAL,JOYSTICK MODULE (NO LONGER AVAILABLE - USE KIT2301228)	1
B1	FRMASMB9532	JOYSTICK MOUNTING BRACKET,ASSY,GC/VR2 CONTROLLER,INLINE	1



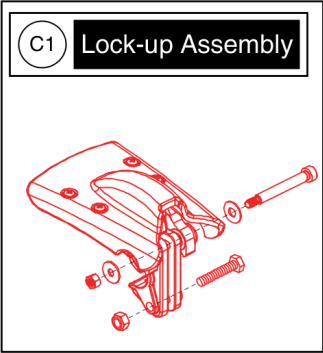
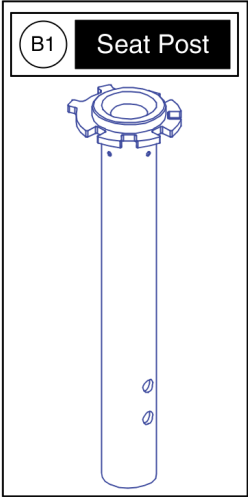
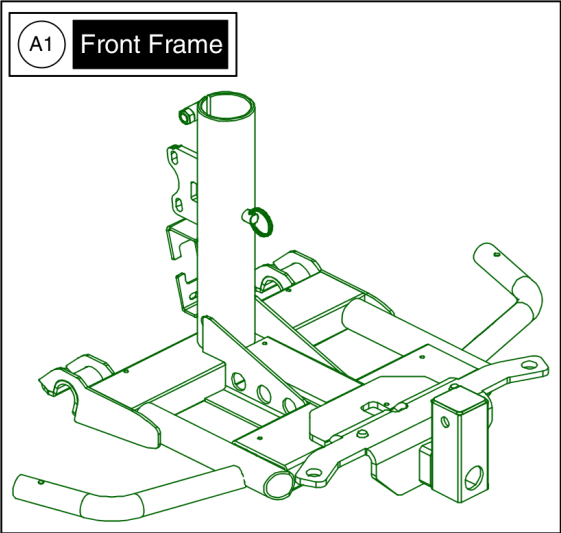
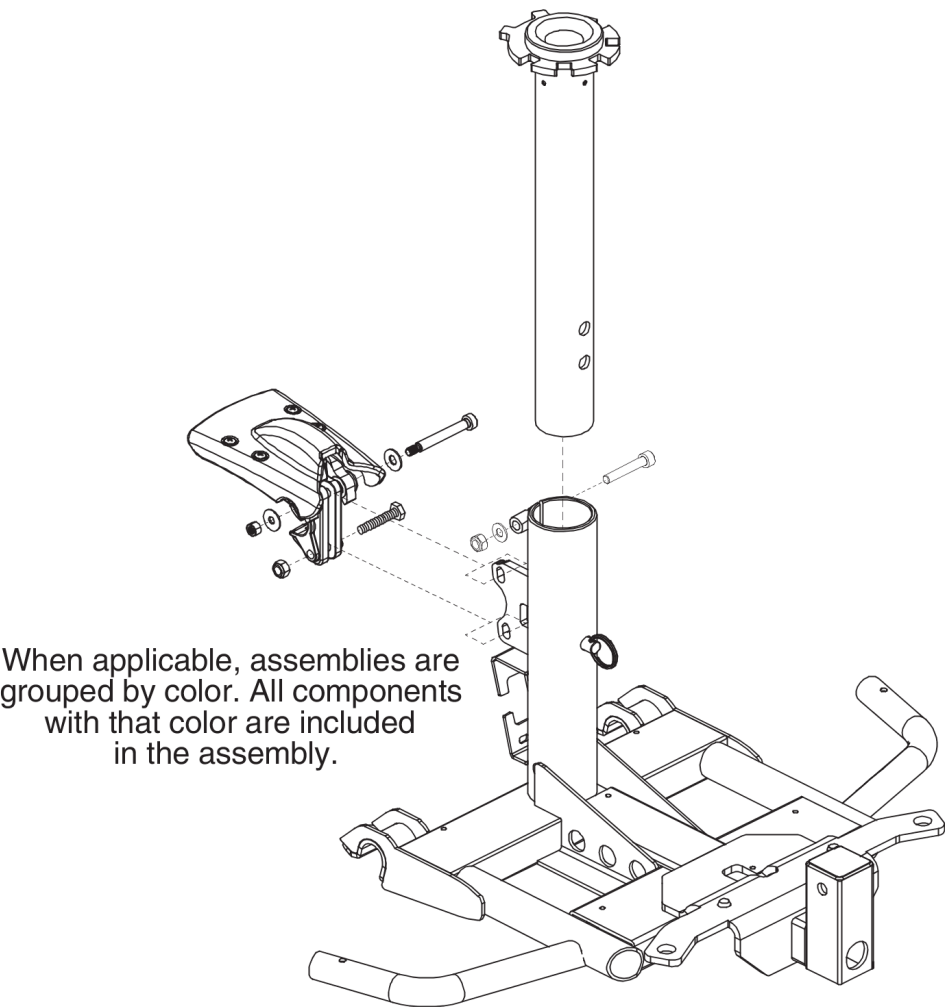
GC3, JSM Joystick Kit Assy.

Item	Part No.	Name	Qty
A1	KIT2301228	KIT,ASSY,GC3 JOYSTICK WITH INTERMEDIATE HARNESS	1
B1	CTL2205979	GC3 JOYSTICK MODULE	1
C1	ELE2205980	GC3 JSM TO GC3 PM INTERMEDIATE CABLE ASSEMBLY	1



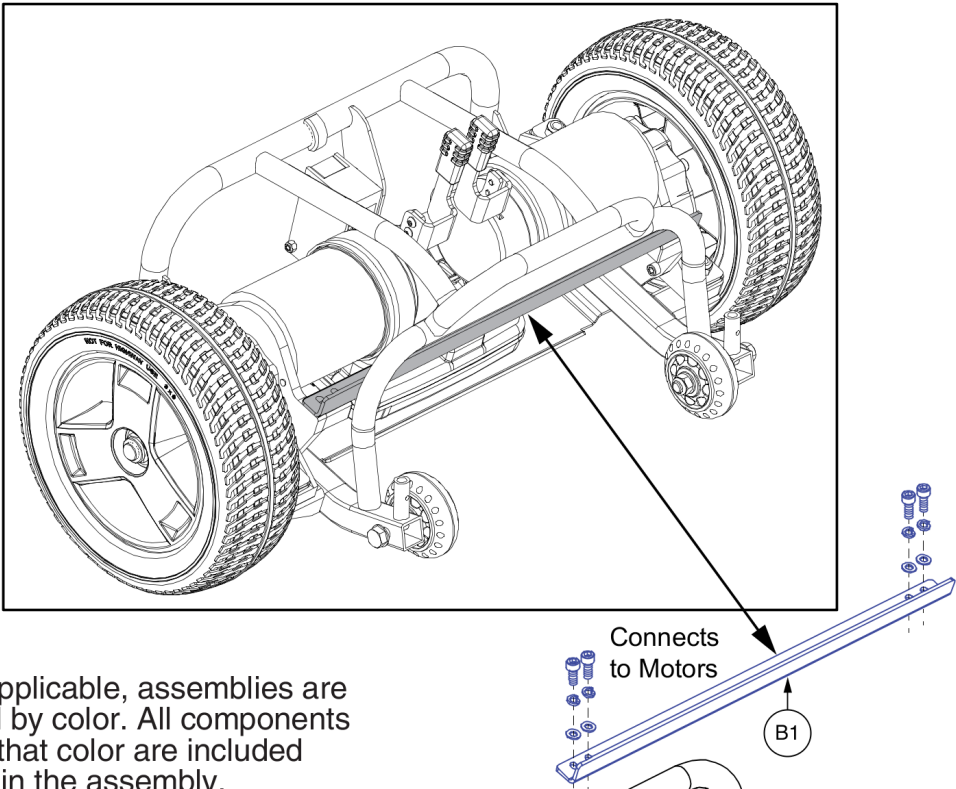
Front Frame, Seat Post & Lock-up Assy, GOCHAIRMEDBK1002 and earlier

Item	Part No.	Name	Qty
A1	MEC153011	FRONT FRAME WELDMENT	1
B1	MEC154953	UPPER SEAT POST ASSEMBLY	1
C1	FRMASMB9231	FRAME, ASSEMBLY, LOCKUP, SC40E/44E	1

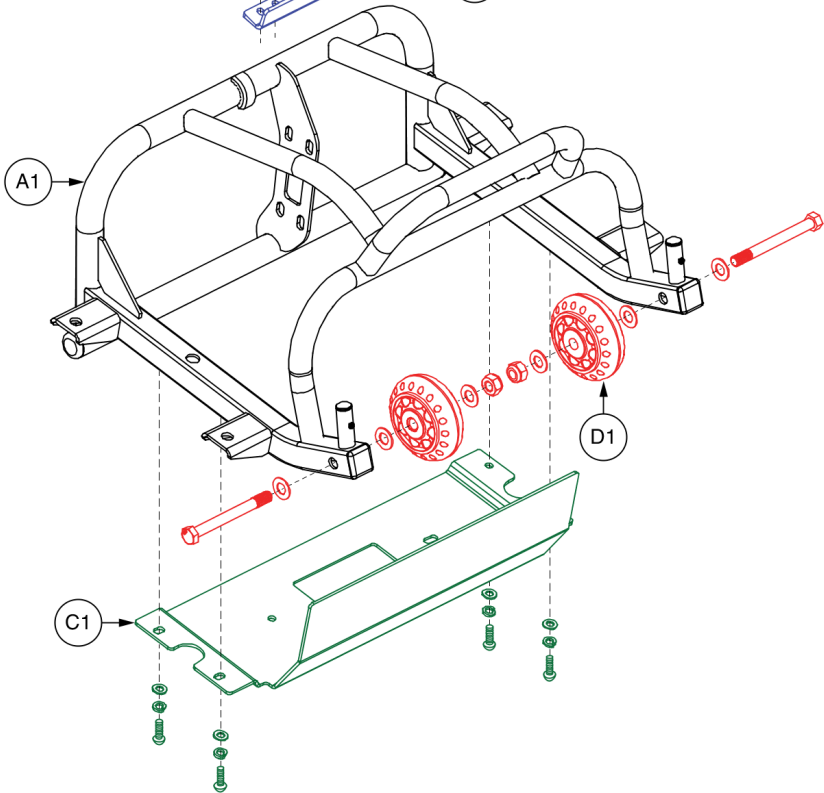


Front Frame, Seat Post & Lock-up Assy, GOCHAIRMEDBK1003 and later

Item	Part No.	Name	Qty
A1	MEC153011	FRONT FRAME WELDMENT	1
B1	MEC2206231	UPPER SEAT POST ASSEMBLY	1
C1	FRMASMB9231	FRAME, ASSEMBLY, LOCKUP, SC40E/44E	1

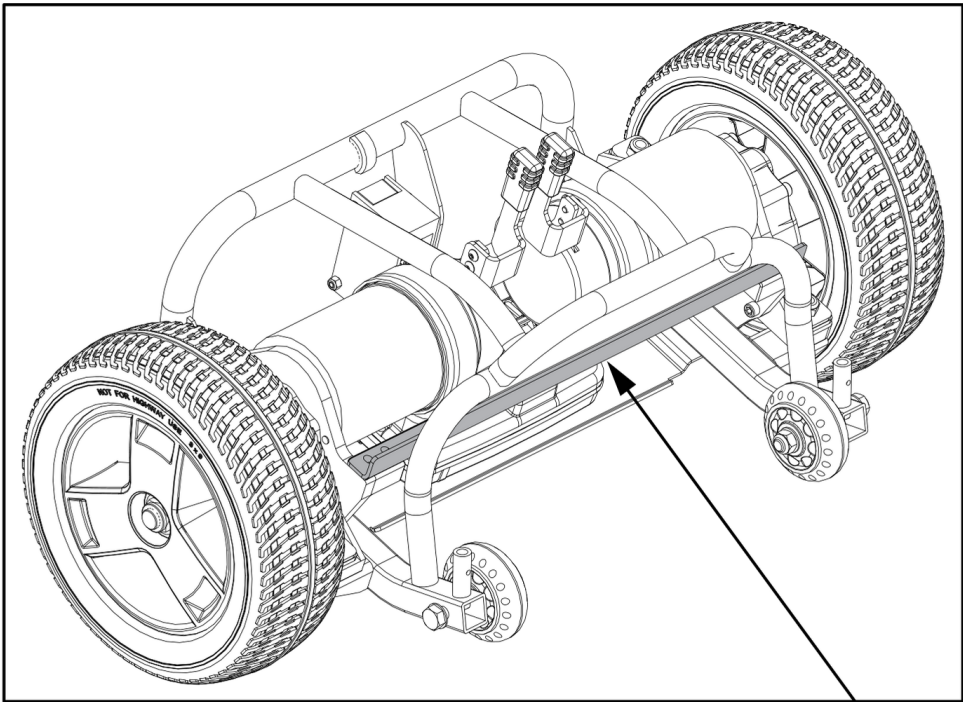


When applicable, assemblies are grouped by color. All components with that color are included in the assembly.

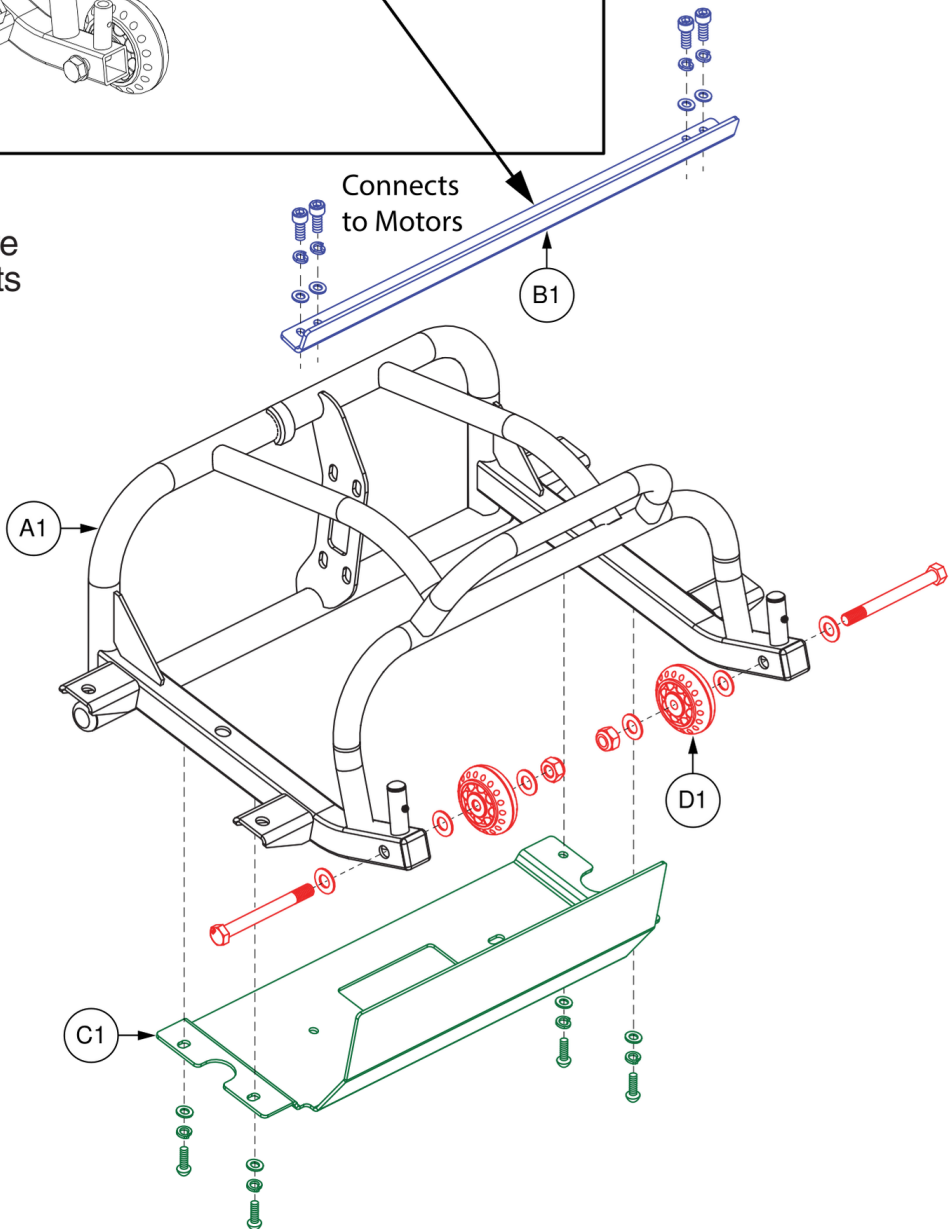


Rear Frame w/ 3" Anti-tip

Item	Part No.	Name	Qty
A1	MEC153709	REAR FRAME WELDMENT	1
B1	MEC165218	REAR MOTOR STABILIZER ASSEMBLY	1
C1	MEC165221	CONTROLLER TRAY ASSEMBLY	1
D1	WHL143612	3 INCH ANTI TIP WHEEL ASSEMBLY	2

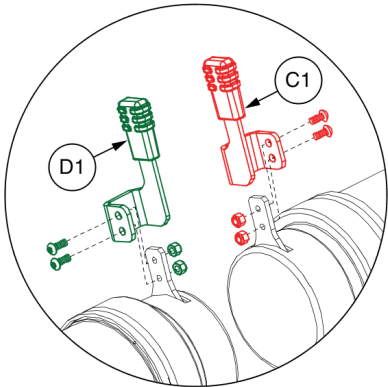
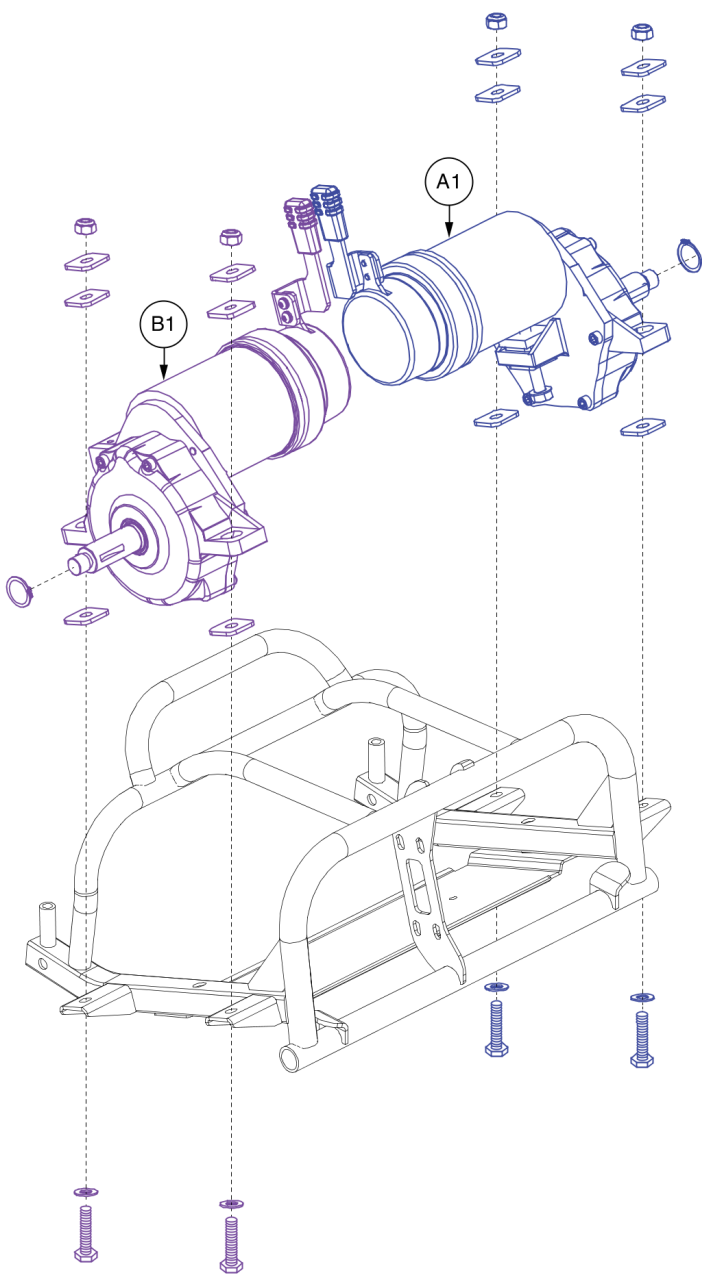


When applicable, assemblies are grouped by color. All components with that color are included in the assembly.



Rear Frame w/ 2" Anti-tip, For Models Ending in 1005.

Item	Part No.	Name	Qty
A1	MEC2300072	REAR FRAME WELDMENT, LITHIUM	1
B1	MEC165218	REAR MOTOR STABILIZER ASSEMBLY	1
C1	MEC165221	CONTROLLER TRAY ASSEMBLY	1
D1	MEC2105281	2-INCH ANTI-TIP WHEEL ASSEMBLY	2



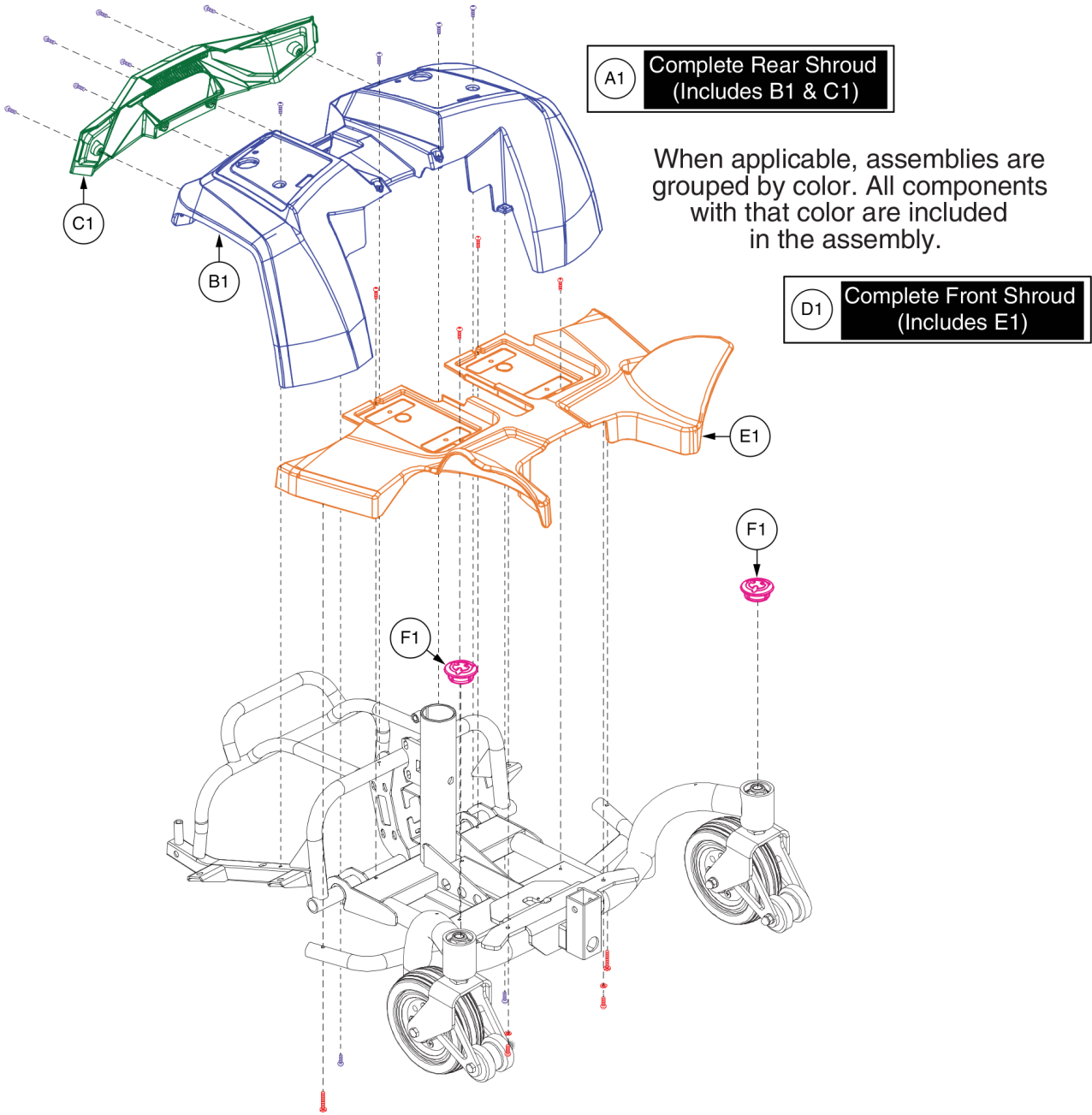
When applicable, assemblies are grouped by color. All components with that color are included in the assembly.

Left Motor (A1) includes C1.

Right Motor (B1) includes D1.

Motor Assy

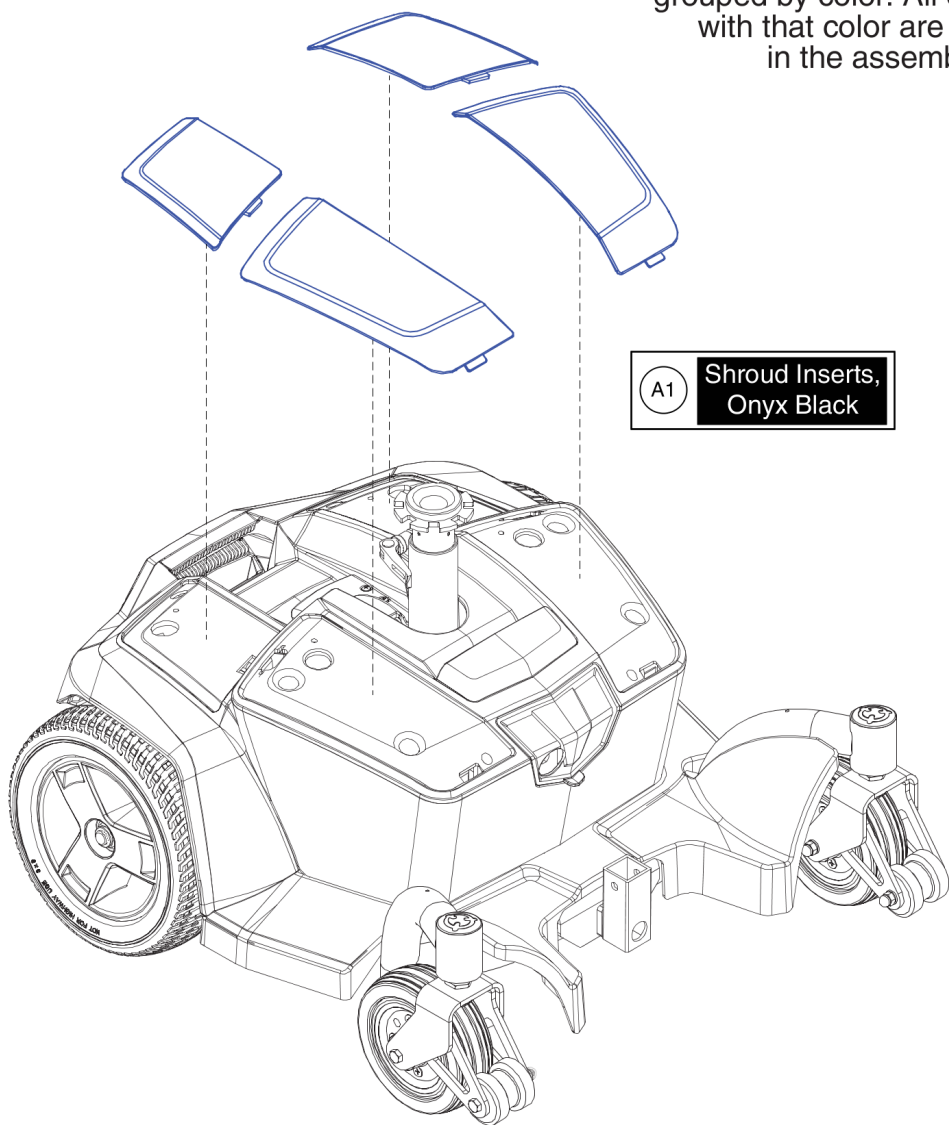
Item	Part No.	Name	Qty
A1	MEC1910515	MOTOR, LEFT, WITH WHEEL MOUNTING HARDWARE	1
B1	MEC1910517	MOTOR, RIGHT, WITH WHEEL MOUNTING HARDWARE	1
C1	MEC1902500	FREEWHEEL LEVER ASSEMBLY, LEFT	1
D1	MEC1902513	FREEWHEEL LEVER ASSEMBLY, RIGHT	1



Body Shrouds

Item	Part No.	Name	Qty
A1	DGN155917	SHROUD,ASSY,REAR,W/GC ELECTRONICS,GO CHAIR	1
B1	DGN155007	GO CHAIR LX REAR SHROUD, WITH INSERTS	1
C1	DGN155919	SHROUD ASSEMBLY,REAR HANDLE,GO CHAIR LX	1
D1	DGN2001607	SHROUD,ASSY,FRONT,GO CHAIR MED	1
E1	DGN155010	GO CHAIR DECK, WITH INSERTS	1
F1	DGN140932	CASTER CAP, 42MM BARREL	1

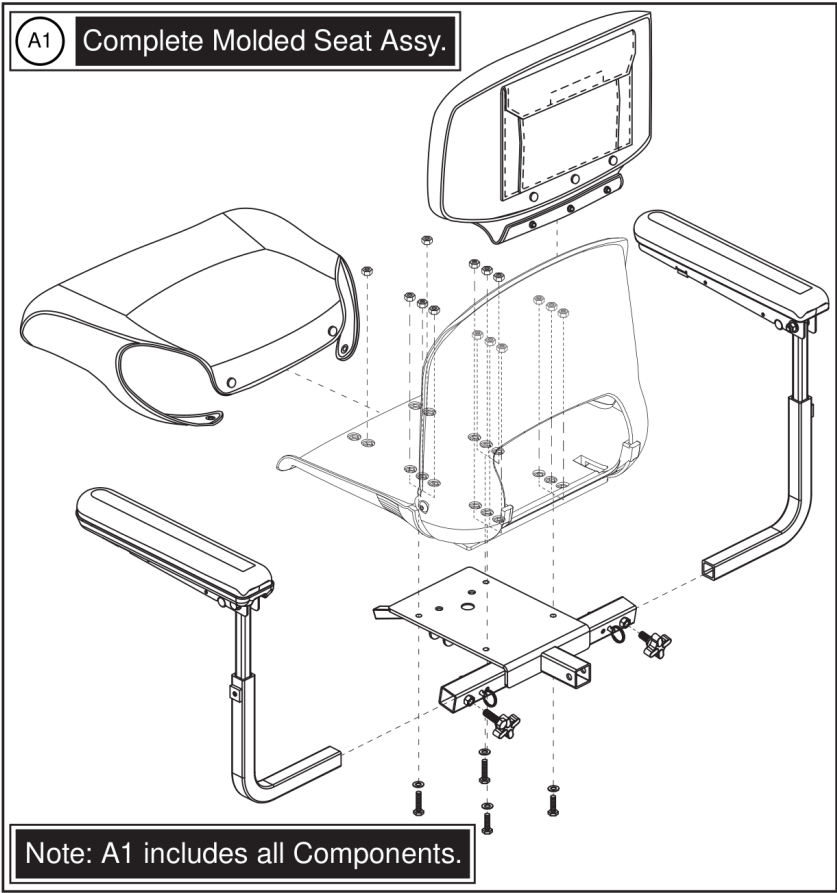
When applicable, assemblies are grouped by color. All components with that color are included in the assembly.



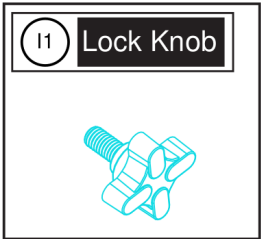
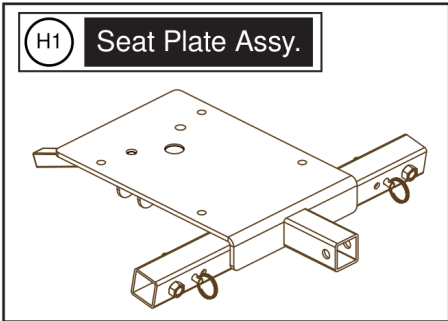
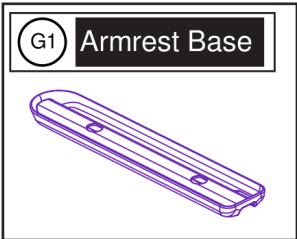
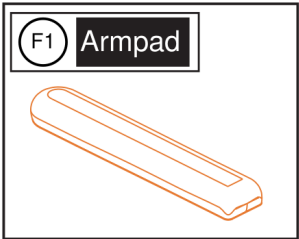
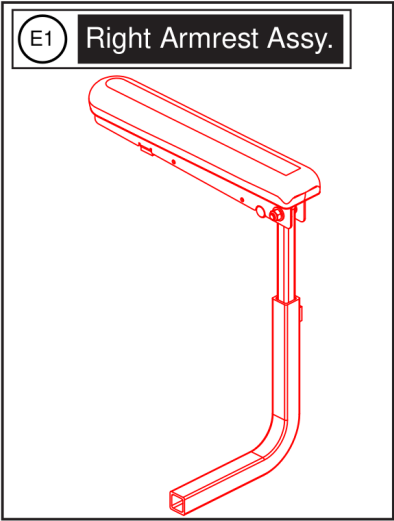
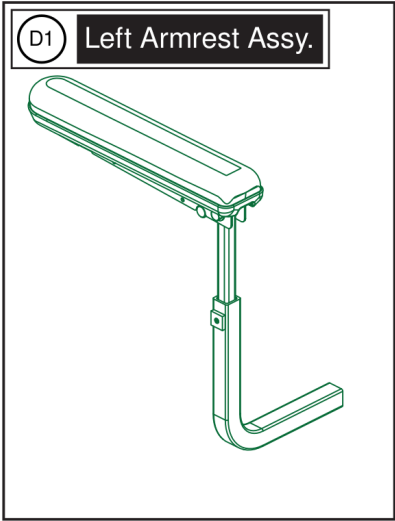
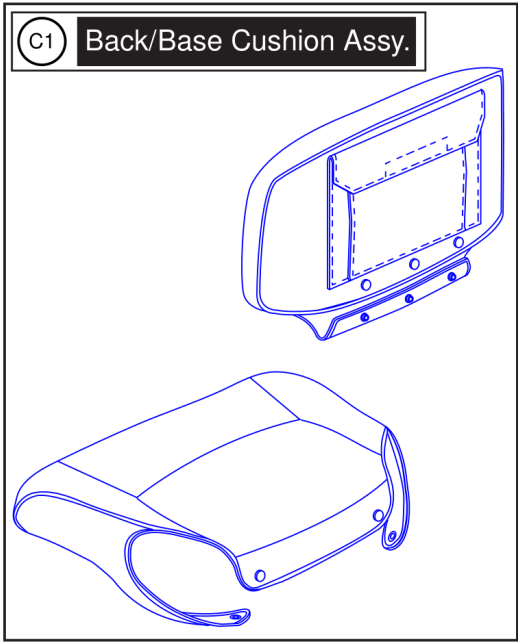
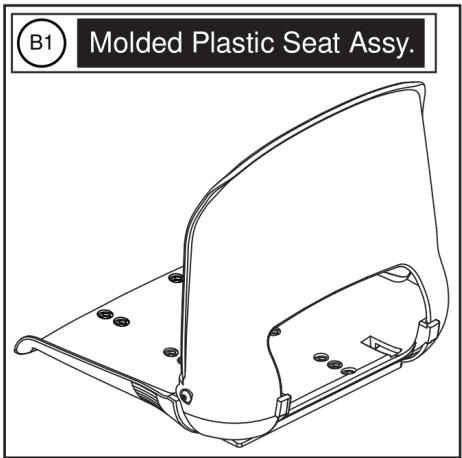
A1 Shroud Inserts, Onyx Black

Shroud Inserts

Item	Part No.	Name	Qty
A1	DGN1908519	SHROUD ASSY,INSERTS,ONYX BLACK,PBK1,GO-CHAIR	1

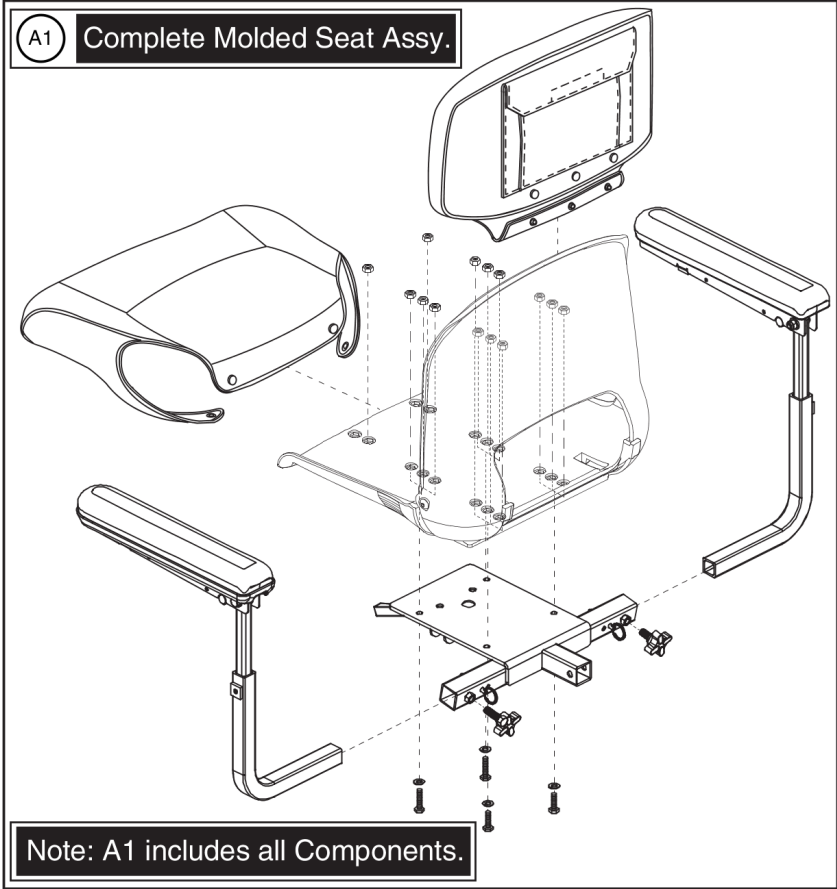


When applicable, assemblies are grouped by color. All components with that color are included in the assembly.

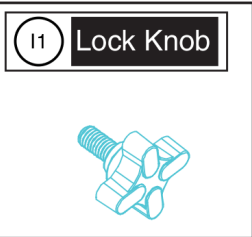
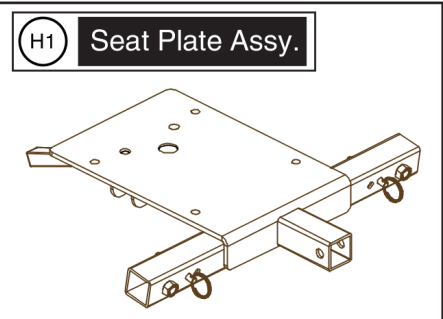
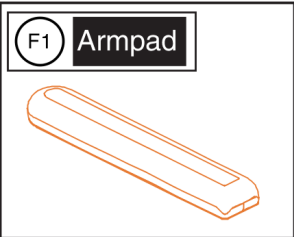
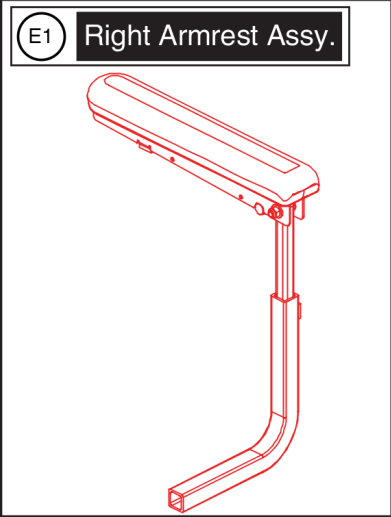
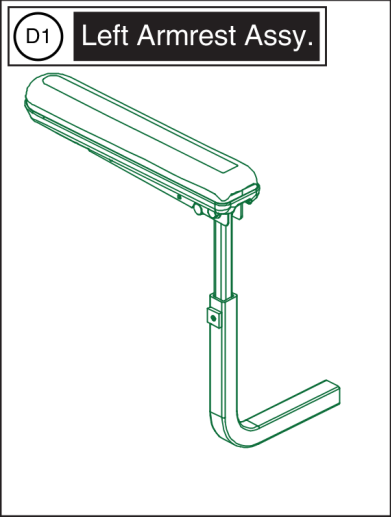
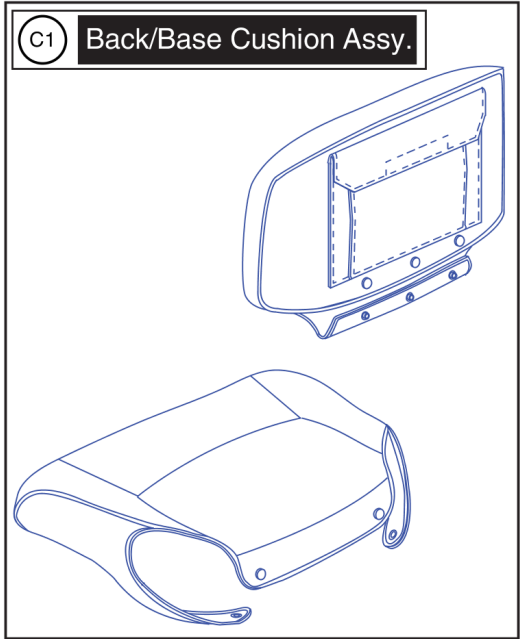
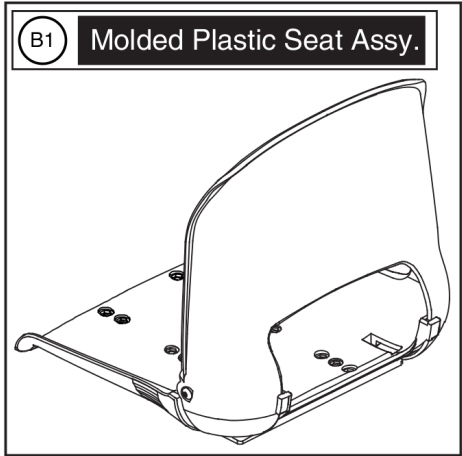


Seat Assy, Molded Plastic, 18"x17" w/Pride Logo (SET1902335)

Item	Part No.	Name	Qty
A1	SET1902335	SEAT,ASSY,MOLDED PLASTIC,BLACK,VINYL,18"W,17"D,13"H,W/SEAT FRAME,60" LAP BELT,EMBROIDERED PRIDE LOGO	1
B1	PLSASMB2053	PLASTIC,ASSY,17"W,17"D,MOLDED PLASTIC,SEAT BACK/SEAT BASE	1
C1	SET151298	SEAT,ASSY,MOLDED PLASTIC,BLACK,VINYL,18"W,17"D,W/EMBROIDERED PRIDE LOGO	1
D1	ARM151657	ARMREST ASSEMBLY,LEFT,CRS-22	1
E1	ARM151658	ARMREST ASSEMBLY,RIGHT,CRS-22	1
F1	DWR1010E805	ARMPAD,ASSY,FLAT,BLACK,CO-MOLDED VINYL,FULL LENGTH,JAZZY SELECT GT,E-1010-805	1
G1	DWR1010E806	ARMREST BASE, SELECT	1
H1	MEC152057	GO-CHAIR FLAT SEAT PLATE ASSEMBLY	1
I1	DWR1000B152	HANDLE,LOCK KNOB,B-1000-152	1
*J1	ACCBELT1002	LAP BELT,60",C-1010-336	1

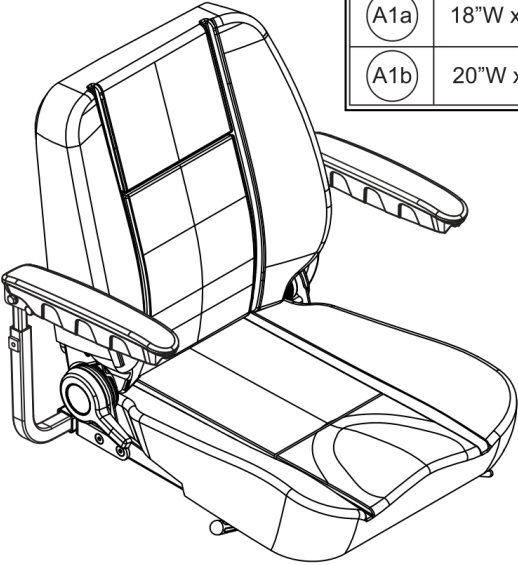


When applicable, assemblies are grouped by color. All components with that color are included in the assembly.



Seat Assy, Molded Plastic, 20"x18" w/Pride Logo (SET1902334)

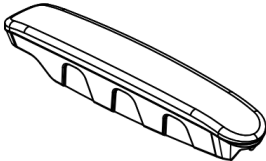
Item	Part No.	Name	Qty
A1	SET1902334	SEAT,ASSY,MOLDED PLASTIC,BLACK,VINYL,20"W,18"D,16"H,W/SEAT FRAME,60" LAP BELT,EMBROIDERED PRIDE LOGO	1
B1	SET1707677	PLASTIC,ASSY,20"W,18"D,16"H,MOLDED PLASTIC,SEAT BACK/SEAT BASE	1
C1	CUS1707693	SEAT,BACK/BASE,BLACK,VINYL,20"W,18"D,16"H,W/EMBROIDERED PRIDE LOGO	1
D1	ARM151657	ARMREST ASSEMBLY,LEFT,CRS-22	1
E1	ARM151658	ARMREST ASSEMBLY,RIGHT,CRS-22	1
F1	DWR1010E805	ARMPAD,ASSY,FLAT,BLACK,CO-MOLDED VINYL,FULL LENGTH,JAZZY SELECT GT,E-1010-805	1
G1	DWR1010E806	ARMREST BASE, SELECT	1
H1	MEC152057	GO-CHAIR FLAT SEAT PLATE ASSEMBLY	1
I1	DWR1000B152	HANDLE,LOCK KNOB,B-1000-152	1
*J1	ACCBELT1002	LAP BELT,60",C-1010-336	1



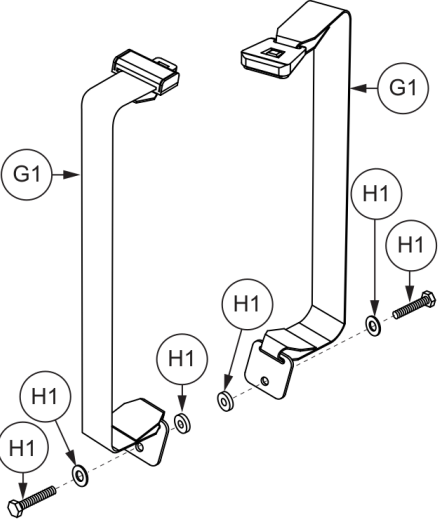
Complete, Medium Back Seat	
Assembly Includes all listed components.	
A1a	18"W x 18"D x 19"H
A1b	20"W x 18"D x 19"H

I1

Armpad

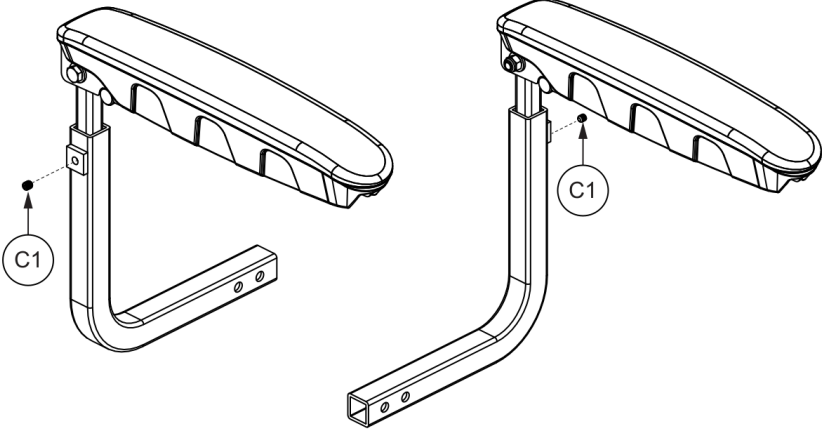


Lap Belt and Hardware



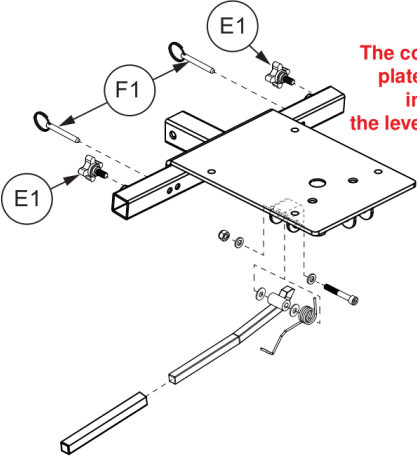
B1

Armrest KIT Assy



D1

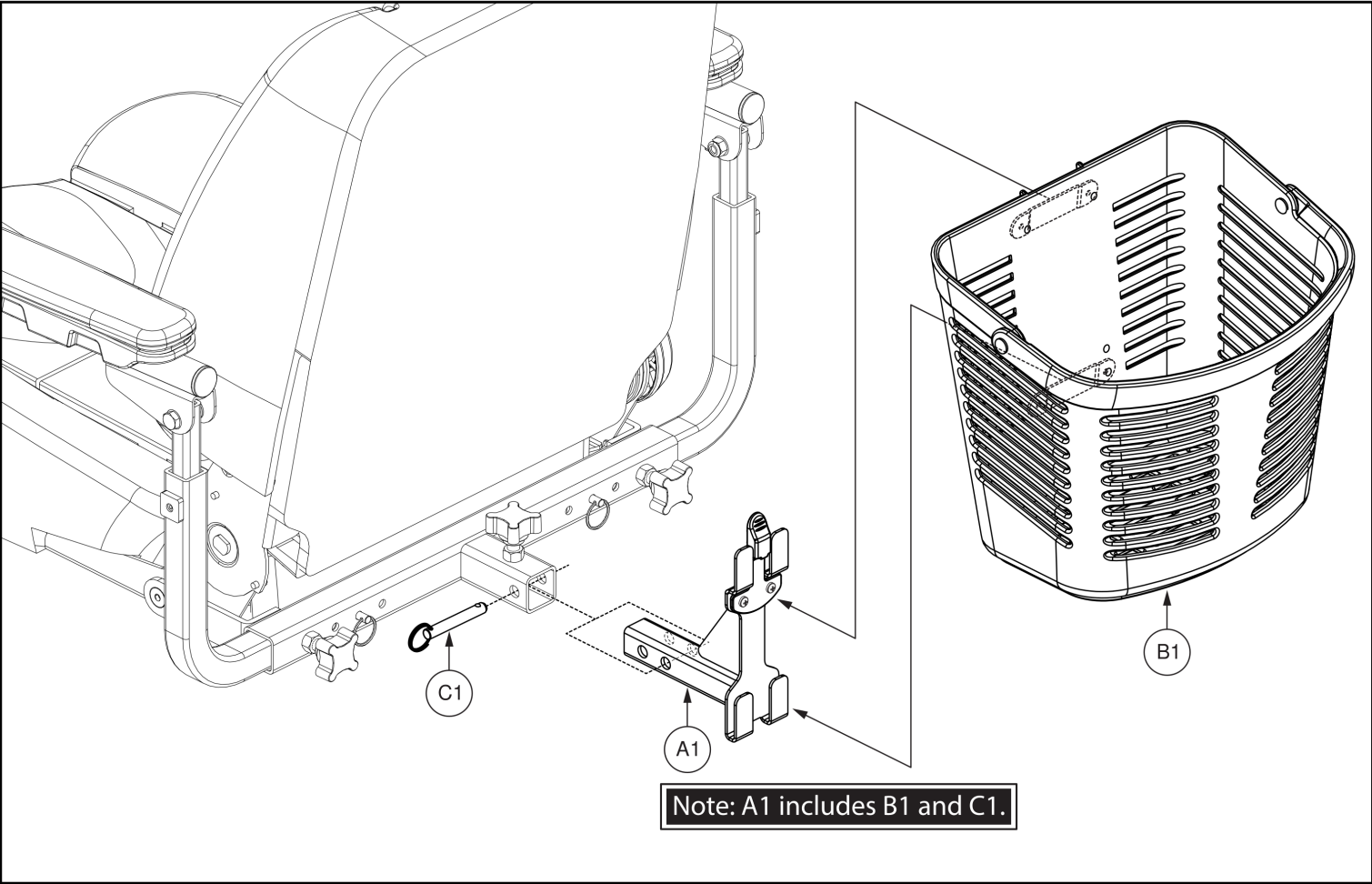
Complete Seat Plate Assy



The complete seat plate assembly includes the lever and spring.

Medium Back Seat (19"H) Assy.

Item	Part No.	Name	Qty
A1a	SET2200376	MEDIUM BACK (19"H) SEAT 105 DEGREE, 18X18"	1
A1b	SET2200378	MEDIUM BACK (19"H) SEAT 105 DEGREE, 20X18"	1
B1	KIT2403725	KIT ASSY,EXTENDED LEFT AND RIGHT ARMREST	1
C1	SCRSETS1104	SCREW, SET, CUP POINT, M8X1.25 X 8, ISO 4029, STL, BLK, PVTP	2
D1	MEC2007138	SEAT FRAME W/ HARDWARE,ASSY,GO-CHAIR	1
E1	DWR1000B152	HANDLE,LOCK KNOB,B-1000-152	2
F1	PINCOTD1000	PIN, COTTERLESS DETENT W/ RING, .25 DIA X 1.5 GRIP LG (DWG B1005-168)	2
G1	ACCBELT1002	LAP BELT,60",C-1010-336	1
H1	MEC1803037	LAP BELT MOUNTING HARDWARE,ASSY	1
I1	MEC1803050	ARMREST FOAM ASSEMBLY	1



Rear Storage Basket, KIT2506865

Item	Part No.	Name	Qty
A1	KIT2506865	BASKET,ASSY,REAR,W/HARDWARE,KIT	1
B1	DWR9565E048	BASKET,TILLER,BLACK,PLASTIC,MEDIUM,WITH HANDLE,SC610/SC710,E-9565-048	1
C1	PINCOTD1006	PIN,COTTERLESS DETENT W/RING,,.375" DIA X 2.00" GRIP LENGTH,B-1005-169	1

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Illustrated Parts Breakdown

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